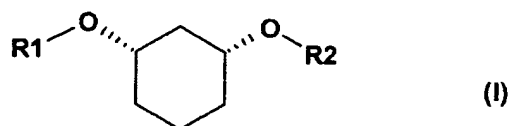


Abstract:

5 Process for preparing the enantiomeric forms of cis-configured  
1,3-cyclohexanediol derivatives

10 A process is described for preparing chiral, nonracemic, cis-configured  
1,3-disubstituted cyclohexanols of the formula (I)



15 where the radicals are as defined, by means of enzymatic optical  
resolution.